# **Spare Parts Catalogue**



25LD425-2

**Update Date 30/05/2016** 

# Print Date 01/06/2016

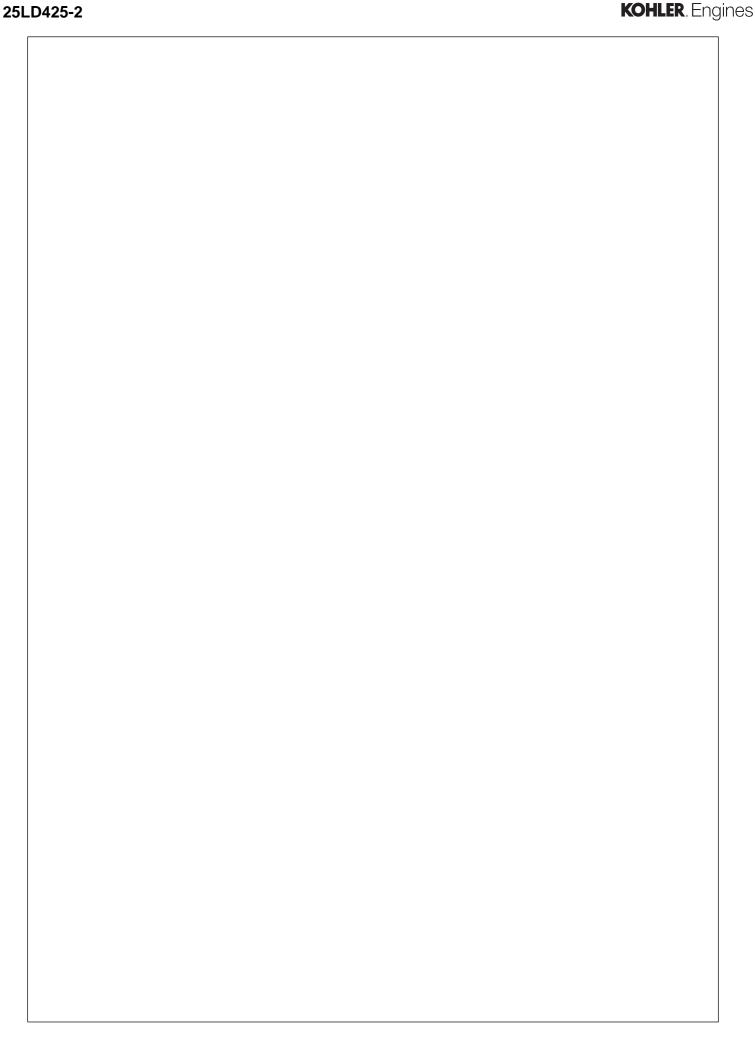
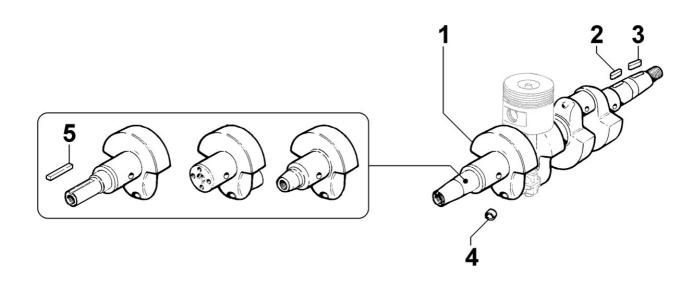


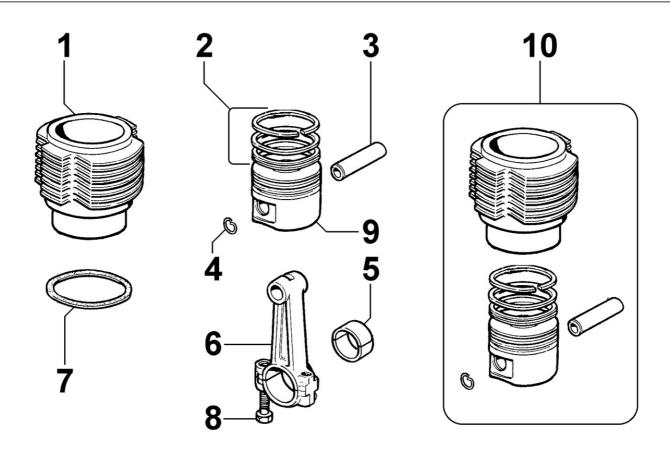
	Tavola ricambi
Index	Description
8010250300	CRANKSHAFT
8011250150	PISTON / CONNECTING ROD
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8085250170	EXHAUST GAS MANIFOLD
8100250420	VOLTAGE ALTERNATOR
8101250030	STARTING MOTOR
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8110250040	STARTING
8170250100	FLYWHEEL PROTECTION
8176250020	MUFFLER GUARD
<b>KOHLER</b> , Engines	

## 8010250300 - CRANKSHAFT



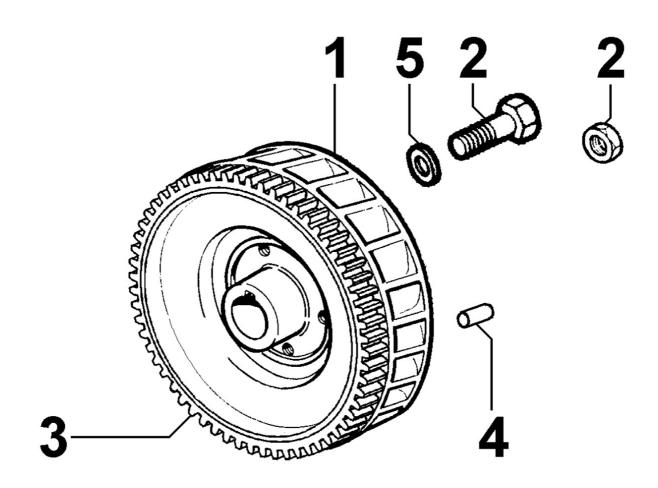
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1	(A)		ED00A23R0160-S	CRANKSHAFT	1		
2		(A)	ED00498R0350-S	KEY	2		
4		(A) (B)	ED0089900520-S	TAPPO/PLUG N 10	4		

## 8011250150 - PISTON / CONNECTING ROD



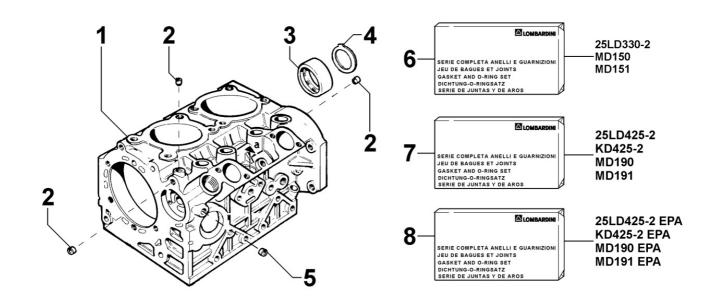
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1		(C)	ED00204R0470-S	CYLINDER EPA	2		<u> </u>
2		(A)	ED00A26R0650-S	PISTON RINGS	2		<u> </u>
3		(A) (C)	ED00854R0170-S	PISTON PIN	2		
4		(A) (C)	ED0011600530-S	STOPRING	4		
5			ED00A26R0400-S	SLIDING BEARING	2	ED00316R0780-S	
5			ED00A26R0370-S	SLIDING BEARING	2	ED00316R0750-S	
5			ED00A26R0410-S	SLIDING BEARING	2	ED00316R0790-S	
6	(B)		ED00100R0450-S	CONNECTING ROD	2		
7			ED00451R0730-S	GASKET	2		
7			ED00451R0740-S	GASKET	2		
8		(B)	ED0017701010-S	BOLT	2		
9	(A)		ED0065022200-S	PISTON	2		<u> </u>
10	(C)		ED0048980450-S	ASS.Y	2		<u> </u>

## 8012250420 - FLYWHEEL



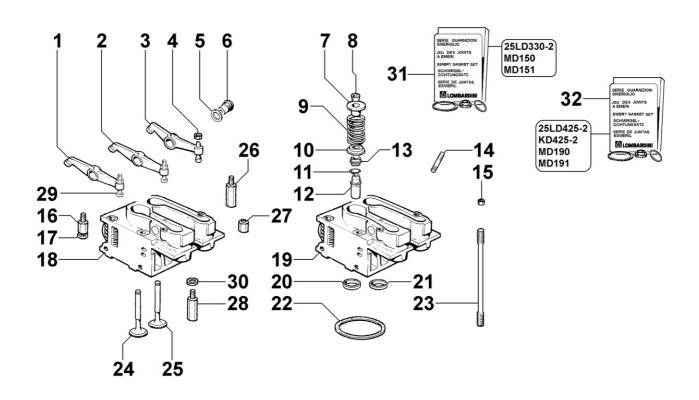
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1	(A)		ED0098814770-S	FLYWHEEL	1		<u> </u>
2			ED00325R0840-S	NUT	1		
3		(A)	ED00256R0140-S	STARTING GEAR	1		

### 8020250230 - CRANKCASE



Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1	(A)		ED0015112070-S	CRANKCASE	1		<u> </u>
2		(A)	ED0089900580-S	PLUG	4		
3			ED00310R0810-S	SLIDING BEARING	1		
3			ED00310R0800-S	SLIDING BEARING	1		
3		(A)	ED00310R0770-S	SLIDING BEARING	1		
6			ED00A21R0420-S	GASKET SET	1		<u> </u>
7			ED00A22R0910-S	GASKET SET	1		<u> </u>
8			ED00A26R0670-S	GASKET SET EPA	1		<u> </u>

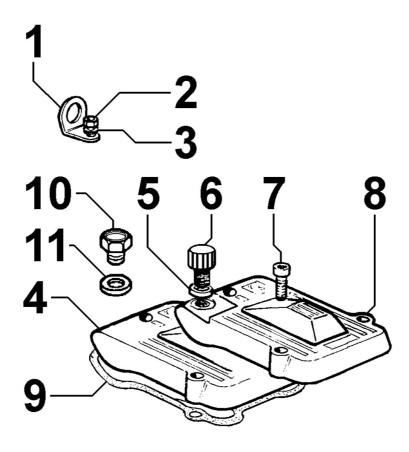
### 8021251320 - CYLINDER HEAD



Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
2	(D)	(B)	ED0015413180-S	INTAKE ROCKER ARM	2		<u> </u>
3	(D)	(B)	ED0015413190-S	EXHAUST ROCKER ARM	2		<u> </u>
5		(B)	ED0046700880-S	GASKET	4		
6		(B)	ED00602R0030-S	PIN	4		
7		(B)	ED0064001010-S	RETAINER	4		
8		(B)	ED00809R0040-S	LOCK	8		
9		(B)	ED00540R0770-S	SPRING	4		
10		(B)	ED0064000980-S	RETAINER	4		
11		(C)	ED00059R0680-S	RING	4		
12	(C)	(E)	ED00464R0740-S	VALVE GUIDE	4		<u> </u>
13		(A) (B)	ED0045350150-S	VALVE STEM SEAL d.7	4		
14		(B)	ED00676R0880-S	STUD	2		
15			ED00326R0380-S	NUT	5		
16			ED00326R0410-S	NUT	1		
17			ED00772R0020-S	WASHER	8		
19	(E)		ED00A26R0630-S	CYLINDER HEAD	2	ED0092011780-S	
20		(A) (B) (E)	ED00060R0940-S	RING EPA	2		<u> </u>
21		(A) (B) (E)	ED00060R0950-S	RING EPA	2		<u> </u>
22			ED0047308940-S	GASKET	1		<u> </u>
22			ED0047308920-S	GASKET	1		<u> </u>
22			ED0047308930-S	GASKET	1		<u> </u>
22			ED0047308910-S	HEAD GASKET	1		<u> </u>
23			ED00684R0340-S	STUD BOLT	8		
24		(B)	ED00960R0890-S	VALVE EPA	2		<u> </u>
25		(B)	ED00960R0880-S	VALVE EPA	2		<u> </u>
28			ED00326R0500-S	DADO/NUT	2		
29		(A) (B) (D)	ED0098501590-S	ADJUSTING SCREW M6	4		A

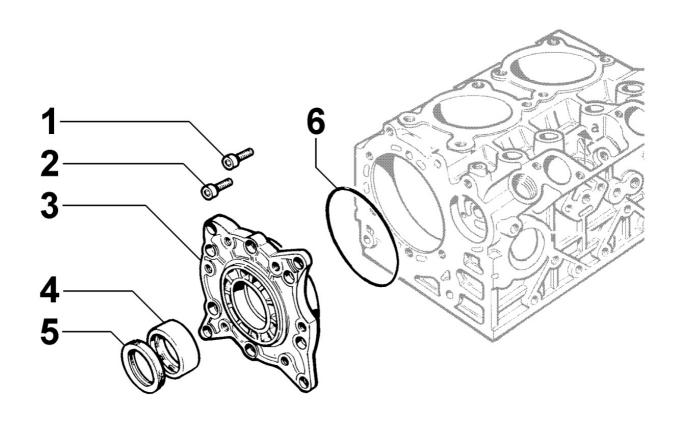
5LD425-2		<b>KOHLER</b> . Engir				
Kit Included	Code Description	Qty	Old Code Te	ch. Inf		
	ED00A21R0410-S GASKET	1		A		
	ED00A22R0920-S GASKET SET	1		<u> </u>		
<u> </u>						

# 8022250010 - HEAD COVER



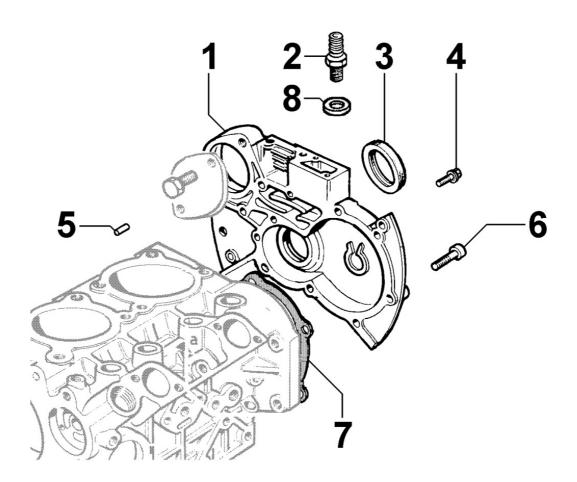
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0085060030-S	AN.BRACKET	1		
2			ED0032400160-S	HEX.NUT	1		
3			ED0076250120-S	WASHER	1		
4			ED00233R0820-S	COVER	1		
6			ED0090320950-S	FILLERPL.	1		
7			ED0097320780-S	SCREW	6		
8			ED00233R0840-S	COVER	1		
9			ED0044001410-S	GASKET ROCKER ARM COVER	2		<u> </u>
11			ED00758R0390-S	WASHER	1		

# 8023250010 - FLYWHEEL SIDE SUPPORT



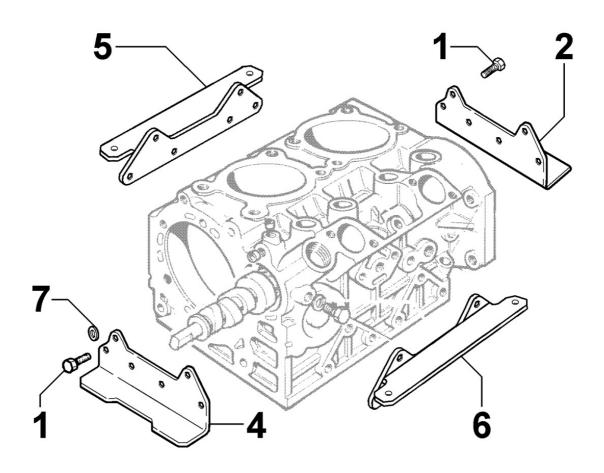
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0097320920-S	SCREW	2		
2			ED0097301180-S	SCREW	8		
3	(A)		ED0086753000-S	SUPPORT	1		
4			ED00310R0810-S	SLIDING BEARING	1		
4			ED00310R0800-S	SLIDING BEARING	1		
4		(A)	ED00310R0770-S	SLIDING BEARING	1		
5		(A)	ED00054R0170-S	SEALING OIL RING 45X60X7	1		
6			ED00579R0780-S	O-RING	1		

## **8024250010 - CRANKCASE COVER**



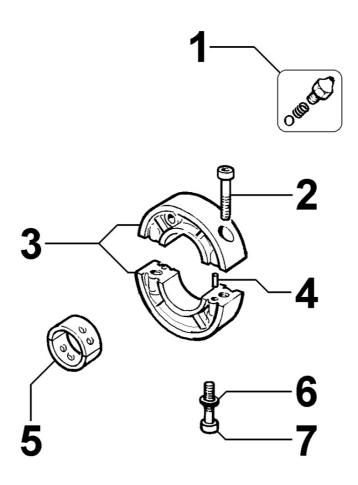
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1	(A)		ED00241R0100-S	COVER FOR DISTRIBUTION MD/2 COMPLETE	1		
2		(A)	ED00717R0800-S	UNION	1		
3			ED00054R0310-S	ANELLO TEN.OLIO 38X52X8 1AZ	1		
4			ED0017601310-S	BOLT	1		
5			ED0084001200-S	PARAL.PIN	1		
6			ED0097320640-S	SCREW	10		
7			ED0044312240-S	GASKET	1		

## **8025250020 - ENGINE MOUNTS**



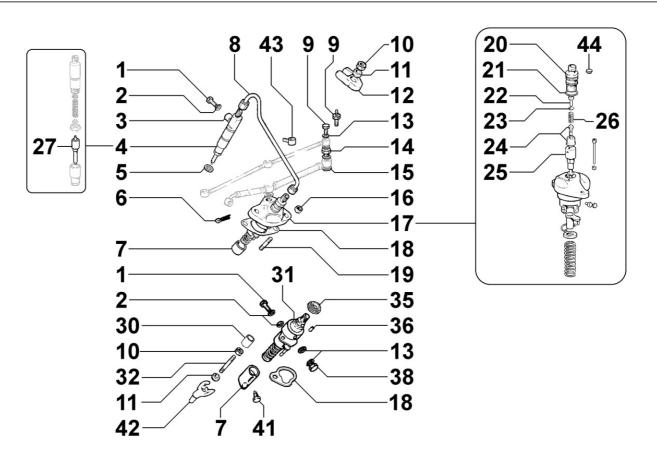
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0017700040-S	BOLT	12		
2			ED00626R0030-S	FOOT	2		

## 8026250020 - CRANKSHAFT CENTRAL SUPPORT



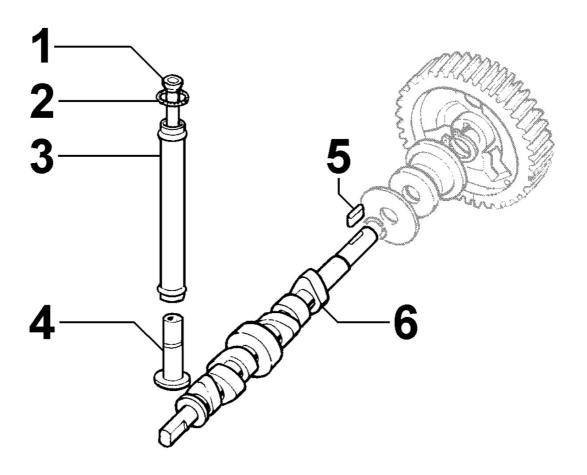
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00956R0420-S	VALVE	2		
2			ED0097300310-S	ALLEN SCREW	2		
3			ED00880R0630-S	SUPPORT	1		
4			ED0084000200-S	PARAL.PIN	2		
5			ED00A26R0500-S	SLIDING BEARING	1	ED00310R0430-S	
5			ED00A26R0510-S	SLIDING BEARING	1	ED00310R0440-S	
5			ED00A26R0490-S	SLIDING BEARING	2	ED00310R0310-S	
6			ED0076250100-S	WASHER	2		
7			ED0097300320-S	SCREW	2		

## **8030250030 - INJECTION SYSTEM**



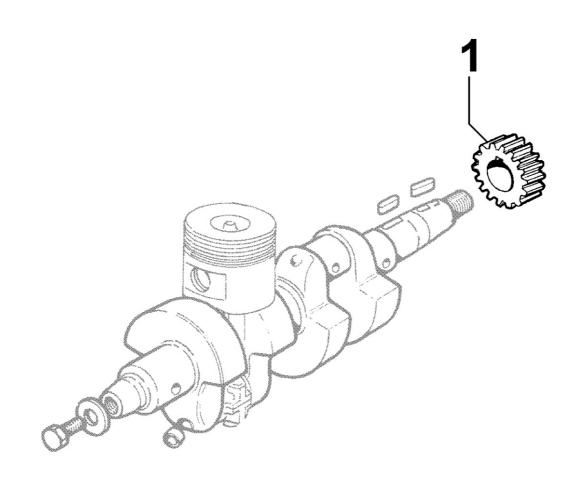
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0072600530-S	UNION	2		
2			ED0046700620-S	GASKET	2		
3			ED00754R0500-S	WASHER	2		
4	(A)		ED00644R0470-S	SPRAYER COMPLETE NEW-DIESEL	2		
5			ED00754R0350-S	WASHER	2		
5			ED00754R0510-S	WASHER	4		
6			ED00555R0370-S	SPRING	3		
7			ED0072150350-S	TAPPET	2		
8			ED00944R0680-S	PIPE	2		
9			ED00716R0170-S	UNION	2		<u> </u>
10			ED0032400160-S	HEX.NUT	2		
11			ED00771R0970-S	WASHER	2		
12			ED00858R0940-S	BRACKET	2		
13			ED0046700580-S	COPPER GASKET	6		
14			ED0019010120-S	BOLT	2	ED0019010130-S	
14			ED0019010120-S	BOLT	2	ED0082550110-S	
15			ED0046700600-S	C.GASKET	4		
16			ED0032030990-S	NUT	4		
17	(B)		ED00656R0600-S	INJE.PUMP	2		
18			ED0045800570-S	GASKET 0.05	2		
18			ED0045800230-S	GASKET 0.30	2		
18			ED0045800290-S	GASKET 0.10	6		
19			ED0067800680-S	STUD	4		
25		(B)	ED00660R0240-S	POMPANTE/PUMPING ELEMENT	2		
27		(A)	ED00644R0680-S	NOZZLE	1	ED00644R0530-S	

## 8035250030 - CAMSHAFT



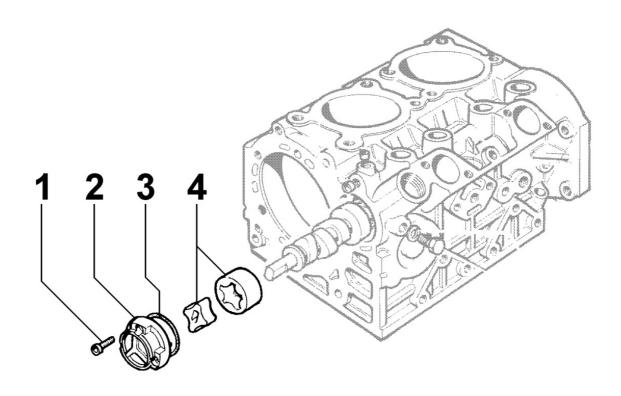
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00072R0100-S	PUSH ROD	4		
2			ED0012000060-S	O RING	8		
3			ED00940R0380-S	PIPE	4		
4			ED00708R0190-S	TAPPET	4		
5			ED00498R0360-S	KEY	1		
6			ED00A23R0020-S	CAMSHAFT	1		

# 8038250010 - TIMING GEAR



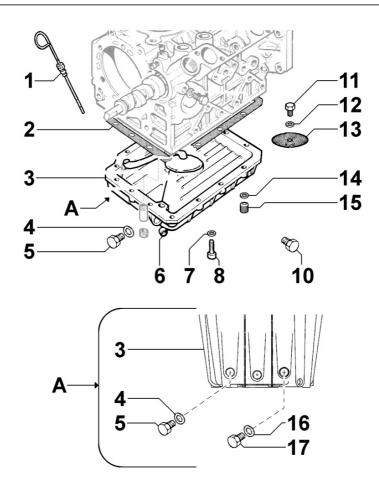
Pos	Kit	Included	Code	Description	Qty	Old Code	Tech. Info
1			ED00469R0640-S	GEAR	1		
	•					,	

# 8040250010 - OIL PUMP



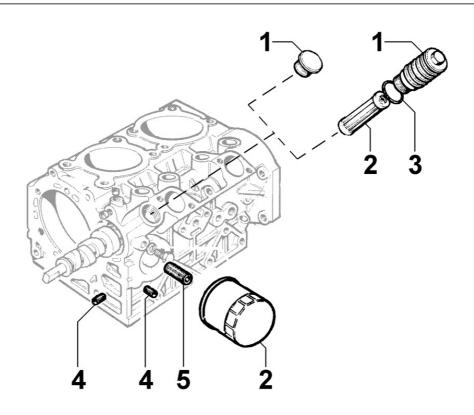
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0097304380-S	SCREW TCEI M5x28 UNI5931-8G	3		
2			ED00233R0860-S	COVER	1		
3			ED00579R0490-S	RING	1		
4			ED00A21R0430-S	OIL PUMP	1		_

## 8041250040 - OIL PAN



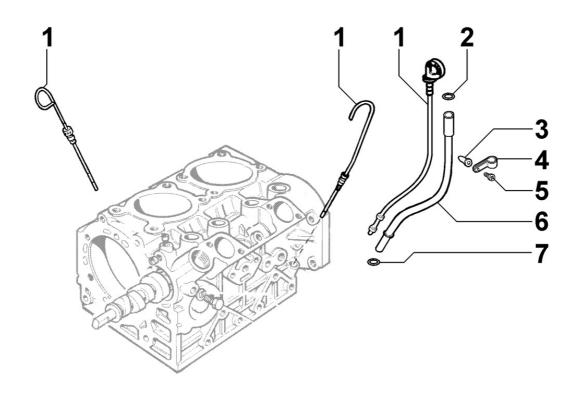
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
2			ED0046012210-S	GASKET	1		
3	(A)		ED0066456960-S	OIL SUMP	1	ED00248R0760-S	
4		(A)	ED0046700610-S	C.GASKET	2		
5		(A)	ED0089650050-S	CAP	1		
6		(A)	ED00886R0570-S	PLUG	1		
8			ED0017601380-S	BOLT	15		
10		(A)	ED0090400120-S	PLUG	1		
11		(A)	ED0017600010-S	BOLT	1		
12		(A)	ED0076250080-S	WASHER	1		
13		(A)	ED00734R0720-S	NET	1		

# 8042250100 - OIL FILTER



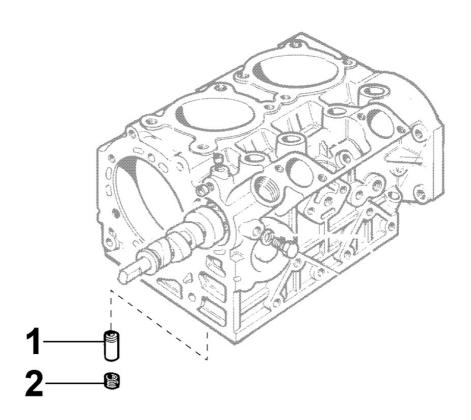
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00886R0740-S	PLUG	1		
2			ED0021750400-S	OIL FILTER CARTRIDGE	1		
4			ED0097651110-S	A.GRUBSCREW	2		
5			ED00717R0370-S	UNION	1		

## 8043250010 - OIL DIPSTICK



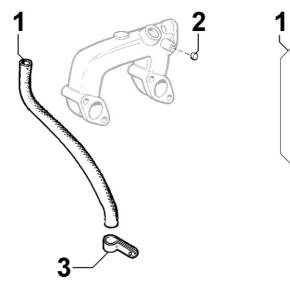
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00076R0480-S	OIL DIPSTICK	1		

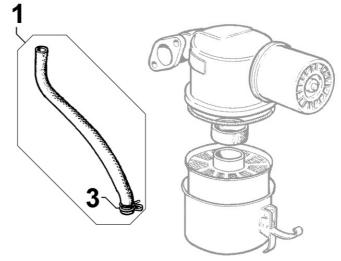
## **8044250010 - OIL PRESSURE VALVE**



Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00956R0450-S	VALVE	1		
2			ED00999R0200-S	SCREW	1		

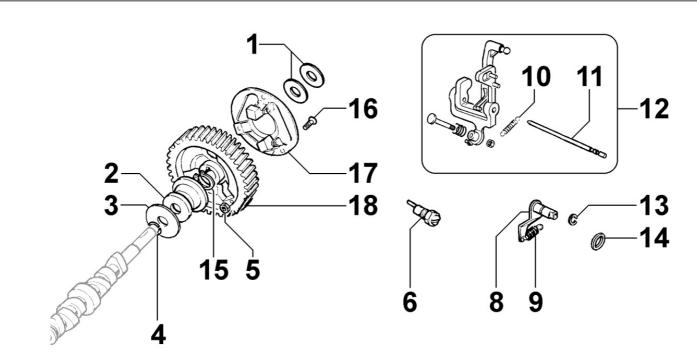
## **8045250020 - BREATHER SYSTEM**





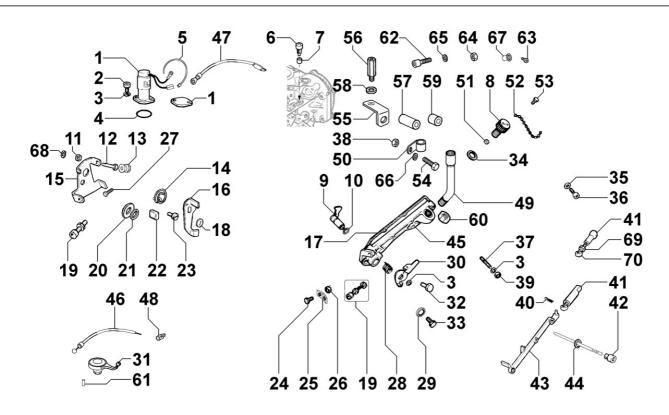
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1	(A)		ED00949R0510-S	PIPE	1		
3		(A)	ED0036301780-S	CLAMP	1		

## 8050250180 - SPEED GOVERNOR



Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00777R0330-S	WASHER	1		
1			ED00777R0340-S	WASHER	1		
2			ED00621R0220-S	CAP	1		
3			ED00777R0780-S	WASHER	1		
4			ED00059R0850-S	RING	1		
5			ED0032030380-S	HEX.NUT	3		
6			ED00722R0410-S	REGISTRO/ADJUSTING SCREW	1		
8			ED00491R0660-S	LEVER EPA	1		
9			ED00551R0470-S	MOLLA/SPRING	1		
10		(A)	ED00551R0140-S	SPRING	1		
11		(A)	ED00601R0770-S	PIN	1		
12	(A)		ED00495R0150-S	LEVER	1		
13			ED0011650360-S	RING	1		
15			ED0012400130-S	SNAP RING	1		
16			ED00997R0880-S	SCREW SPEI M5x16 UNI5933 10.9	3		
17			ED0048966740-S	REGULATOR GROUP RUGGERINI	1		

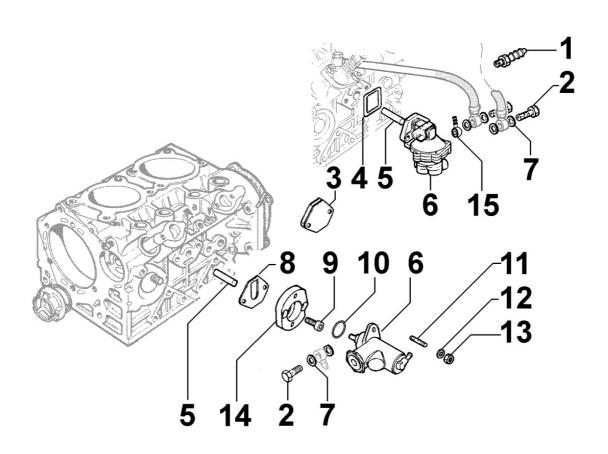
### 8051250110 - CONTROLS



Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00674R0470-S	ELECTROMAGNET	1		
2			ED0097320840-S	SCREW	2		
3		(C)	ED0076250080-S	WASHER	4		
4			ED00579R0790-S	RING	1		
5			ED0024710190-S	COLLAR	2		
8			ED0090320950-S	FILLERPL.	1		
9	(B)	(C)	ED00494R0880-S	LEVER	1		
10		(B) (C)	ED0012000010-S	O RING	1	ED00579R0010-S	
11		(A)	ED0032400040-S	HEX.NUT	2		
12		(A)	KDISC.		1	ED0017550190-S	
15	(A)			PIASTRINA/PLATE	1		
16			ED0052012700-S	LEVER	1		
17			ED0044312250-S	GASKET	1		
20			ED0057150250-S	SPRING	2		
21			ED00777R0040-S	WASHER	7		
22			ED0065500100-S	KNOB	2		
23			ED0017700010-S	BOLT	1		
27		(A)	ED0017550030-S	BOLT	1		
28		(C)	ED00547R0280-S	SPRING	1		
29			ED0076252740-S	WASHER	2		
30		(C)	ED00491R0670-S	LEVER	1		
32		(C)	ED0017600010-S	BOLT	1		
33			ED0017600030-S		1		
34		(C)	ED00758R0390-S		1		
35				COPPER GASKET	2		
36			ED0097320780-S		5		
37			ED0067600340-S		1		
39			ED00323R0070-S		1		<u> </u>
40			ED00555R0370-S	SPRING	1		
41			ED00833R0100-S		1		
42			ED00989R0620-S	SCREW	1		
43			ED00927R0140-S	TIE ROD	1		

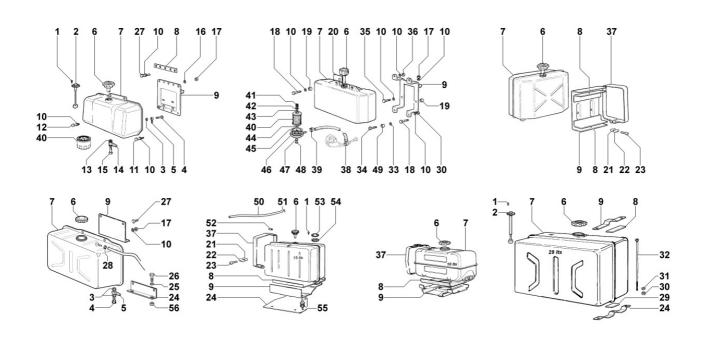
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
43			ED00927R0140-S	TIE ROD	1		
44			ED0046700590-S	COPPER GASKET 10,2X14X1,5	1		
45	(C)		ED0027505040-S	COVER	1		
45		(C)	ED0027505030-S	COVER	1		·
66			ED0076260510-S	WASHER	1		

## 8062250180 - FUEL FEED PUMP



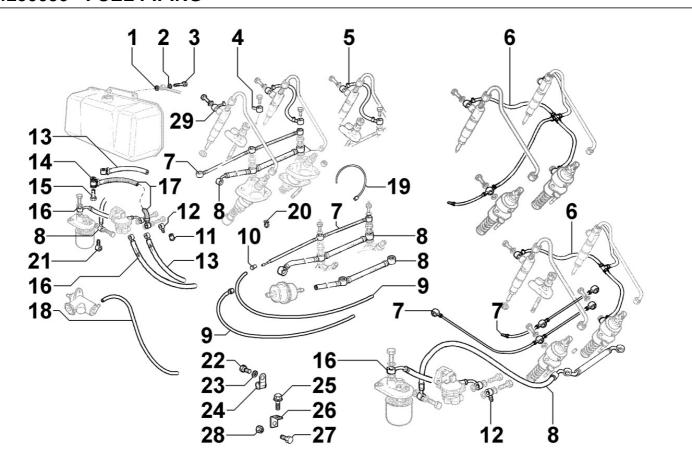
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
2			ED0019011930-S	BOLT	2		
4			ED0012000870-S	O RING	1		<u> </u>
5			ED00704R0130-S	DRIVE ROD	1		
6			ED0065851510-S	FUEL FEEDING PUMP	1		
7			ED0046700590-S	COPPER GASKET 10,2X14X1,5	4		
11			ED0067800490-S	STUD	2		
12			ED0075550290-S	WASHER	2		
13			ED0032401640-S	HEX.NUT	2		

## 8063250370 - FUEL TANK



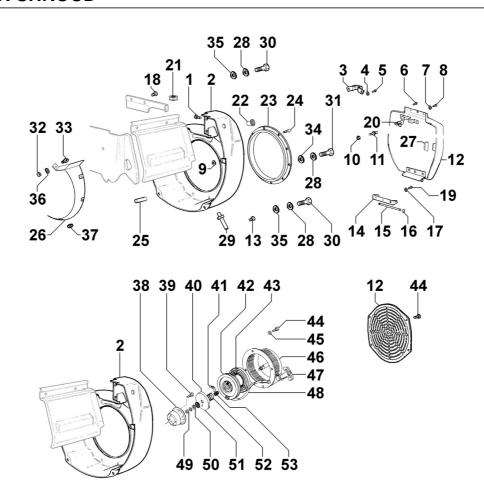
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
6			ED0090430980-S	TANK CAP	1		
7		(A)	ED0081011060-S	POLYETHYLENE TANK	1		
9			ED00880R0930-S	SUPPORTO/SUPPORT	1		
10			ED0076250120-S	WASHER	10		
16			ED0075650070-S	SP.WASHER	2		
17			ED0032400160-S	HEX.NUT	2		
18			ED0017700060-S	BOLT	4		
19			ED00354R0800-S	DISTANZIALE/SPACER 10	4		
20			ED00582R0960-S	TARGHETTA ADESIVA/ADHESIV #10	1		
30			ED0032030750-S	NUT	4		
33			ED00772R0300-S	RONDELLA/WASHER 10	2		
34			ED0097320640-S	SCREW	2		
38		(B) (C)	ED0093758570-S	FUEL TUBE	1		
39		(B) (C)	ED0036300080-S	CLAMP	1		
40			ED00391R0450-S	FUEL FILTER-INTAKE	1	ED00391R0220-S	
40			ED0021752050-S	FUEL FILTER CARTRIDGE	1	ED00450R0970-S	
40		(C)	ED0021752050-S	FUEL FILTER CARTRIDGE	1	ED00175R0320-S	
46	(C)		ED00391R0450-S	FUEL FILTER-INTAKE	1		
47			ED00754R0320-S	RONDELLA/WASHER 10	1		
48			KDISC.		1	ED0017600610-S	
49			ED0035260970-S	SPACER	2		

## 8064250030 - FUEL PIPING



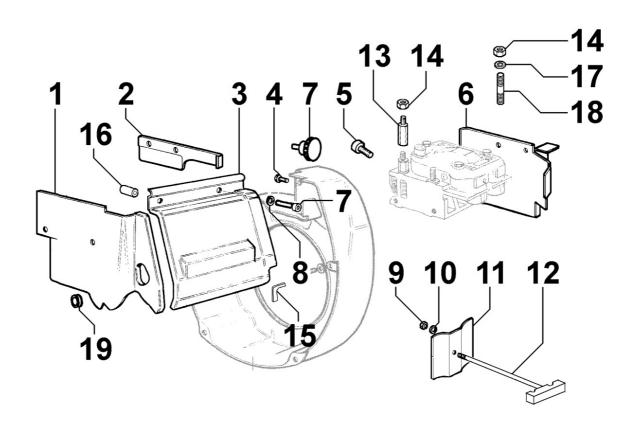
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00754R0460-S	WASHER	3		
2			ED0046700580-S	COPPER GASKET	1		
3			ED0019011730-S	SCREW	1		
5			ED0095712520-S	FUEL TUBE	2		<u> </u>
7			ED00937R0370-S	PIPE	1		
8			ED00937R0460-S	PIPE	1		
19			ED0024710190-S	COLLAR	2		

### 8070250020 - AIR SHROUD



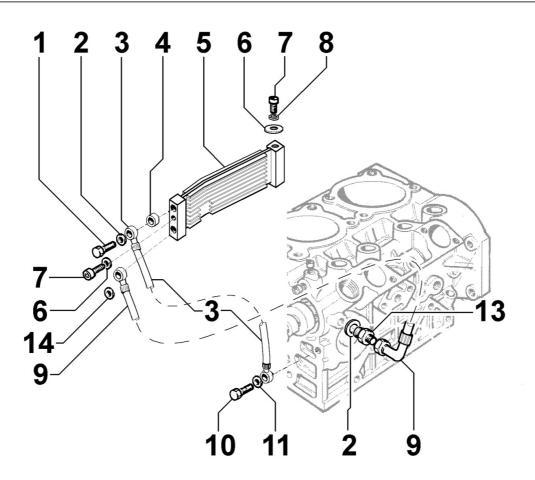
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0097301070-S	SCREW	4		
2			ED0025696760-S	CONVEYOR	1		
2			ED0025696760-S	CONVEYOR	1	ED00228R0720-S	
9			ED0076250080-S	WASHER	2		
18			ED0097901380-S	CH-H.SCREW	2		

## 8072250030 - COOLING PLATES



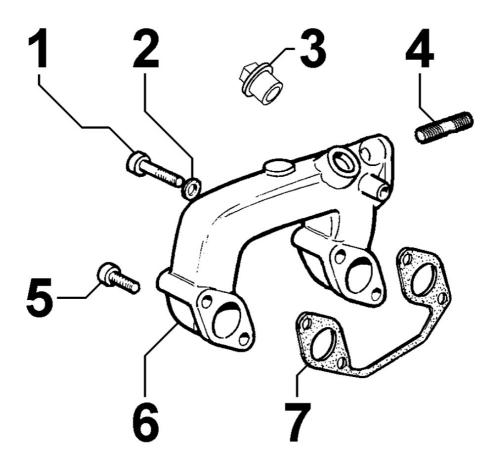
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00589R0190-S	PARATIA/BULKHEAD	1		
2			ED00589R0070-S	CONVEYOR	1		
3			ED0029201870-S	AIR B.HOOD	1		
4			ED0097301070-S	SCREW	2		
6			ED00588R0850-S	SHROUD	1		
7			ED0097310920-S	ALLEN SCREW	2		
8			ED0076250120-S	WASHER	2		
9			ED0032030770-S	NUT	1		
10			ED0076250520-S	WASHER	1		
11			ED00589R0200-S	BULKHEAD	1		
12			ED00926R0780-S	TIE ROD	1		

## 8078250080 - OIL RADIATOR / OIL COOLER



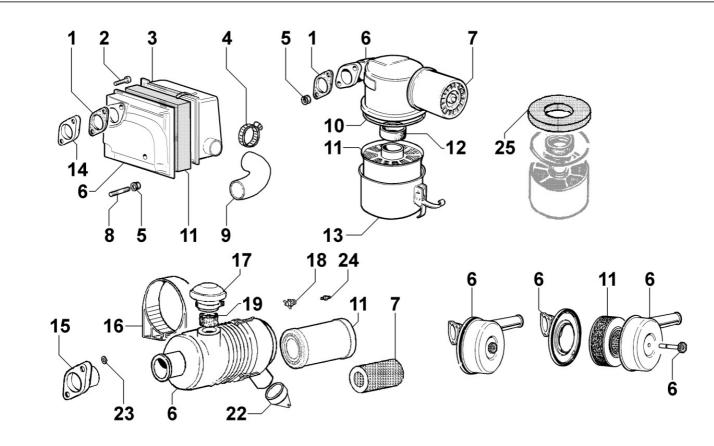
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00717R0900-S	UNION	2		
2			ED0046700600-S	C.GASKET	5		
3			ED0094853780-S	PIPE FOR OIL RADIATOR	1		
4			ED00355R0500-S	SPACER	2		
5			ED0073504470-S	OIL RADIATOR	1		
6			ED0076260510-S	WASHER	1		
7			ED0097301070-S	SCREW	2		
8			ED0076250080-S	WASHER	2		
9			ED0094853790-S	PIPE FOR RETURN OF OIL RADIATOR	1		
10			ED0019011930-S	BOLT	1		
11			ED0046700360-S	GASKET	2		
13			ED00717R0910-S	UNION	1		
14			ED00754R0380-S	WASHER	2		-

## 8080250110 - AIR INLET MANIFOLD / AIR FILTER



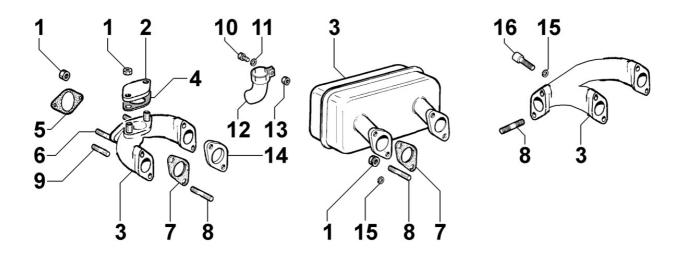
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0097300340-S	CAPSCREW	2		
2			ED00771R0110-S	WASHER	4		
5			ED0097320630-S	CAPSCREW	2		
6			ED00211R0590-S	MANIFOLD	1		
7			ED0044200970-S	GASKET	1		

## 8081250390 - AIR CLEANER



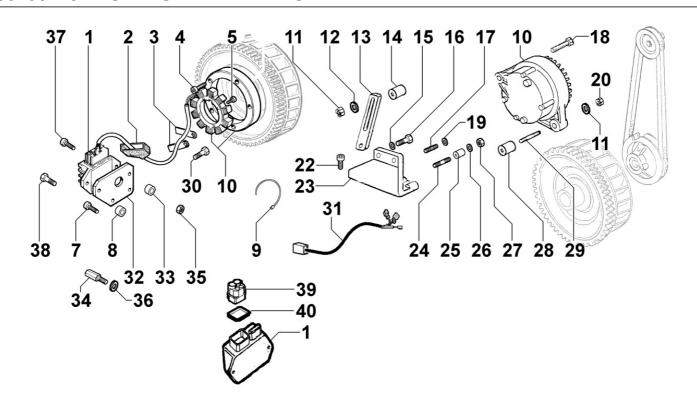
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00450R0350-S	GASKET	1		
2			ED0097320640-S	SCREW	2		
3			ED0026051100-S	FIL.COVER	1		
5			ED0032401650-S	HEX.NUT	1		
6			ED00268R0290-S	AIR FILTER	1		
8			ED0067800190-S	STUD	1		
11			ED0021752730-S	AIR FILTER CARTRIDGE	1		

## 8085250170 - EXHAUST GAS MANIFOLD



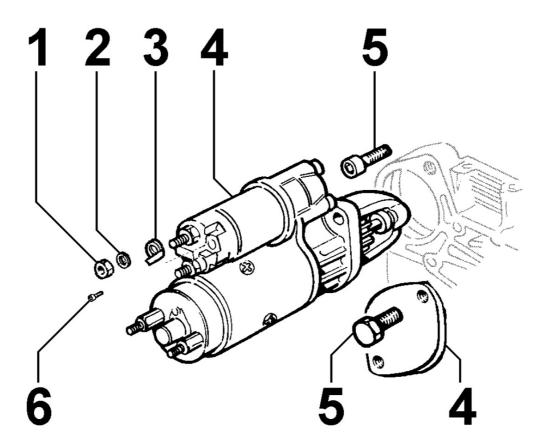
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0032401630-S	HEX.NUT M8	4		
3			ED0054620990-S	MUFFLER	1		
7			ED00450R0960-S	GASKET	2		
8			ED0067800680-S	STUD	4		
14			ED00399R0800-S	FLANGIA/FLANGE	2		

## 8100250420 - VOLTAGE ALTERNATOR



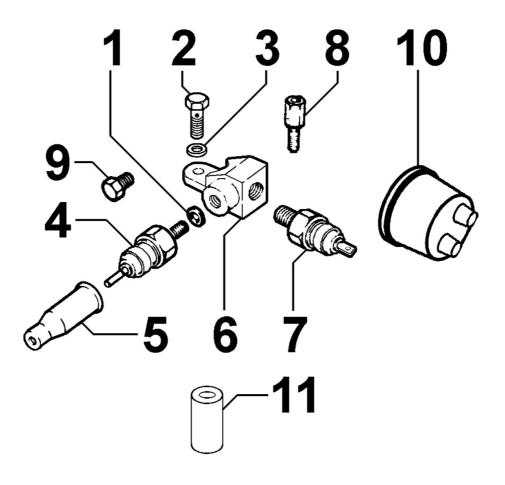
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0073623830-S	VOLT.REGUL.FVIC	1		<u> </u>
2			ED0021450140-S	CAP	1		
3			ED00613R0760-S	PLATE	2		
4			ED0097303190-S	SCREW	5		
5			ED0017550240-S	BOLT	4		
7			ED0097320630-S	CAPSCREW	2		
8			ED0035210430-S	SPACER	2		
9			ED0024710190-S	COLLAR	1		·
10			ED0011573410-S	ALTERNATOR	1		<u> </u>

## 8101250030 - STARTING MOTOR



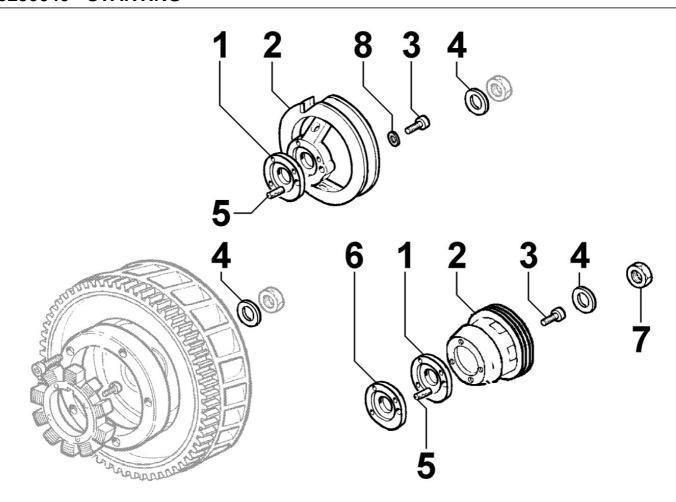
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0032400160-S	HEX.NUT	1		
2			ED00763R0020-S	WASHER	1		
4			ED00563R0540-S	STARTING MOTOR	1		
5			ED0097300450-S	ALLEN SCREW	2		

## 8102250070 - OIL PRESSURE SWITCH



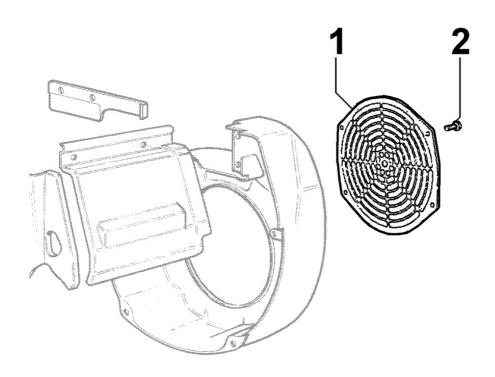
Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0046700580-S	COPPER GASKET	1		
4			ED00674R0780-S	OIL PRES.SWITCH 1-1,2atm	1		
5			ED0064910130-S	PIPE ELBOW	1		

# 8110250040 - STARTING



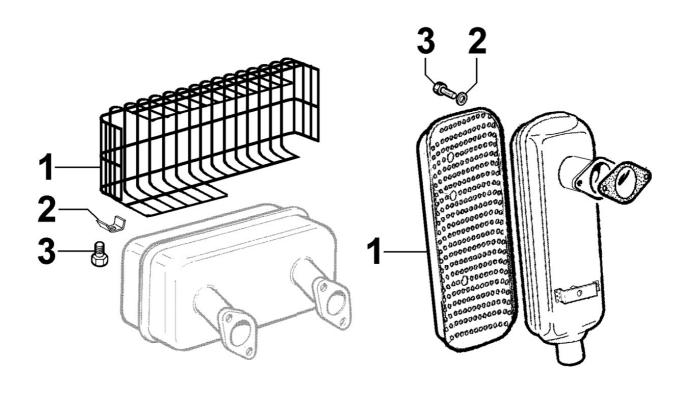
Ро	S	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
4				ED0076252980-S	RONDELLA/WASHER	1		

## 8170250100 - FLYWHEEL PROTECTION



Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED0069250090-S	GUARD	1		
2			ED00998R0130-S	SCREW	4		

# 8176250020 - MUFFLER GUARD



Pos	Kit	Included In	Code	Description	Qty	Old Code	Tech. Info
1			ED00688R1000-S	PROTECTION	1		
2			ED0051111130-S	PLATE	3		
3			ED0017600320-S	BOLT	3		

25LD425-2

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