



AUTOMATIC CONTROL PANEL MASE AT 92B

I - LIBRETTO USO E MANUTENZIONE

GB - USAGE AND MAINTENANCE MANUAL

F - MANUEL D'INSTRUCTIONS ET D'ENTRETIEN

D - HANDBUCHÜR BENUTZUNG UND WARTUNG E - MANUAL DE USO Y MANTENIMIENTO





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FORE WORD

AT92B and sets enable the control and the total running of a generating set with extremely easiness. Certain functions, which will be named as follows:

- OPTION parameters which can be adjusted by the user.
- 2 SET UP parameters which can be adjusted by the installer enable modifications in the equipment functioning compared to standard version supply. OPTION parameters can be modified by the user himself, while SET UP parameters must be modified by skilled personnel, who are provided with all necessary information and knowledge in this field. We always suggest, however, that for further details and questions you consult skilled personnel.

NOTICE

These sets have been manufactured to avoid radiofrequency which could jam domestic or industrial equipment.

SUGGESTIONS FOR THE INSTALLER

Customers must receive this set supplied with the present service manual which also includes warranty conditions.

- All operations concerning the instal-lation of control panel should be carried out by skilled personnel in conformity with be performed when the control panel live, take the necessary precautions.
- Electric connection must be carried out in compliance with the present CEI regulations.
 Particularly, supply cables must be size and placed

so that the cable does not attain to temperatures

which are 50-over room temperature.

- It is necessary to check that no cables have loosened at the respective terminals and to remove any dust or other materials which have fouled the control panel during installation. The cleaning must be done by means of an exhausted, avoiding in any case blowing dust off the control panel with air.
- Connections to the terminal board must be done using a cable of correct section, respecting carefully the electric diagram.
- Never fix the control panel near heating sources or places where incidental electric leakages could cause an explosion.
- This control panel standard version has a IP44 structure, for other uses ask for structures with adequate features.
- To open the control panel front door use the proper tool supplied with the panel which should be placed so that only skilled personnel could reach it.

 To protect from electric shocks and any atmospheric discharges, it is necessary to make a good grounding of all parts which can cause an earth return. The connection must be done using the yellow green cable sized in compliance with CEI 164.8 ART.9.6.01

WARRANTY

The control panel is fully guaranteed for one year after the date of purchase. The warranty is not valid if the fault is due to:

- A) faults in the installation and/or a use of the control panel not in compliance with the present technical and safety regulations;
- **B**) improper use of the control panel or in any case a use that is not in compliance with the manufacturer's instructions;
- changes of the unit carried out without our previous approval;
- **D**) damages during transports;
- E) damages related to atmospheric discharges. In the above mentioned cases assistance, replacement of parts and transport are to be changed to customers.

ALWAYS SPECIFY THE SERIAL NUMBER WHEN ENQUIRING ABOUT YOUR CONTROL PANEL OR ASKING FOR WAR-RANTY SERVICE





TECHNICAL FEATURES OF THE ELECTRONIC CONTROL BOARD

Supply voltage		
12Vcc	or 24Vc	
Operating field		
9V-15V	18-30V	
Stand by input		
100 mA	100 mA	
Battery charger volta	age	
13,8 Vcc	27,6	
Charging current	500 mA	
Mains voltage contro	ol	
0-220V+10%	(380V on request)	
Generator voltage co		
0-220V+10%	(380V on request)	
Max. usable voltage	400V	
Insulating voltage	4 KVAC 1mm	
Max. usable current	AT92B	
16A per 380+N		
30A per 220V single	ph.	
Max. voltage on connections		
15Vdc (V.Battery)		
30Vdc (V.Battery 24	IV)	
Max. current	10mA	
START/STOP ev./STOP		
magn./siren contact capacity		
	5A 125Vac 30Vdc	
_		

Outlet contact capacity for remote control switch coils
5A 250Vac (380V max)

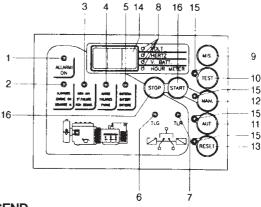
MAIN FEATURES

- Control based on 11 Mhz Intel 80c552 microprocessors
- 32Kbyte EPROM memory program
- 32Kbyte static RAM data memory
- 256 word EPROM inviolate data memory
- Measure visualization by means of 3 figure, LED display
- Function/state/alarm visualization by means of 15 led
- Diaphragm button strip with 7 mechanical effect buttons
- Voltage measure at Real Effective Value (RMS)
- All setups accessible from the frontal side without dip switch (by software in permanent memory)
- Setups protected by admittance key
- "Intelligent" modulation of tension and current control battery charger

CONSTRUCTION FEATURES

AT92B control panel leakage protection: IP44 **CARD DESCRIPTION**

AT92B



LEGEND

The following devices are placed on the frontal side of the card:

- 1) Led allarms (alarms ON)
- 2) Led engine ON (generator ON)
- 3) Led sf. failure (generator starting failure)
- 4) Led failures (fault/alarm signal)
- 5) Led battery (battery charger condition)
- 6) TLG led (generator remote control switch)
- 7) TLR led (main remote control switch)
- 8) Led VOLT, HERTZ, V.BATT, HOUR, METER (selected measure signal)
- 9) Measure buttons (to select display visualization)
- 10) Test button (to select operating procedures)
- 11) Aut. button (to select operating procedures)
- 12) Man. button (to select operating procedures)
- 13) Reset button (to select operating procedures)
- 14) 3 figure display (measures, alarms,
 - etc... visualizations)
- 15) Led RESET, MAN. AUT, TEST (selected operating procedure signal)
- 16) START/STOP buttons

(Start/Stop of the generating set.)





1 - Led allarms ON (allarms on):

When on it indicates that the generator is being chacked and that all of the alarm signals are active.

2 - Led engine ON (generator on):

When on it indicates that the generator has started.

3 - Led st. failure (generator starting condition):

When on it indicates that, desplite attempts to start the generator, the generator has not started.

4 - Led failures (fault/alarm signal):

When on it indicates generator stop for anomaly, read the alarm indentification message on the display.

5 - Led battery (battery charger condition):

When on it indicates that the battery is ok.

6 - TLG led (generator remote control switch):

When on it indicates that the panel has given closure consent to the group contactor.

7 - TLR led (mains remote control switch):

When on it indicates that the panel has given closure consent to the mains contactor.

8 - Leds VOLT, HERTZ, V.BATT, HOUR, METER (selected measure signal):

They switch on to indicate the selected measure.

9 - **Measure button** (to select display visualization): Press to select the measurement.

10 - **Test button** (to select operating procedures): Press to perform the test.

11 - Aut. button (to select operating procedures):

Press for automatic functioning.

12 - **Man. button** (to select operating procedures): Press for manual operation.

Warning! if stop is pressed in manual, the stoppage is not immediate: the cooling time must elapse before the stop, press RESET to stop immediately.

Notice:

If in manual mode, push for some seconds the manual button to switch from the network contactor to the unit contactor and viceversa.

13 - **Reset button** (to select operating procedures): Press to immediately stop the generator or to reset any alarms.

14 - **3 figure display** (measures, alarms, etc... visualizat.):

Communication display, in addition to the display of the following measurements genset and mains Volt, Hz, battery Volt, Hour counter, alarm messages appear,

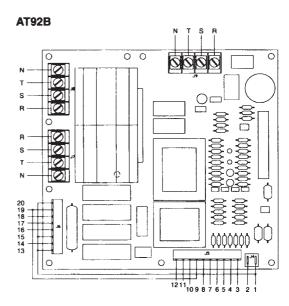
15-Leds RESET, MAN, AUT, TEST (selected operating procedure signal): They switch on to indicate the selected operating procedure.

16-START/STOP buttons (Start/Stop of the generating set.): Press to START button the generating set is on, press to STOP button is stop (only in manual operation). By pushing it in the automatic mode, motor will be stopped immediately and the display will show the following message: E01, thus indicating that there is an emergency stop.

Warning:

If the "STOP" button is pressed in manual mode the motor cuts out after the cooling period.

WIRING DIAGRAM



LEGEND

- 1) Battery positive
- 2) Battery negative
- 3) Temperature
- 4) Oil
- 5) Remote stop (exchange mains and GE function EJP-SCR)
- 6) Remote starting (Start EJP-SCR)
- 7) Regulator yellow battery loading alternator type "Saprisa"
- 8) Regulator yellow battery loading alternator type "Saprisa"
- 9) Alternator D+
- 10) Free
- 11) Neutral generator
- 12) Phase generator
- 13) Battery positive
- 14) Starting
- 15) Battery positive
- 16) Stop excitation, it is possible through a -17 set-up to change the operation of this outlet for an electro-magnet, an accelerator and a spark plug pre-heating
- 17) Stop de-energizing, it is possible through a -28 set-up to change the operation of this outlet for a solenoid valve and air starter control (or gasoline-fed motors
- 18)Horn
- 19) Alternator D+
- 20) Battery positive
- 21) Neutral mains
- 22) Phase mains
- 29-30) TLR coil (NC contact)
- 31 -32) TLG coil (NO contact)
- 33-34) Generic alarm
- 35) Fuel optional
- 36) Free alarm

37) Free alarm

(Only with optional cards installed)

38) Free

39) Free

40) Free

J9 - N - RST Load outlet

J8 - N - RST Generating set inlet J7 - N - RST Network Inlet

Warning: It is of utmost importance lo install a fuse onto terminal 1 and a magnetothermal switch and/or differential onto inlets J8 and J7.





TECHNICAL TERM DEFINITION

Reading this manual you will meet with terms largely described below. Refer to the following definitions whenever these terms are mentioned in the manual:

SET UP

It is the stage of arrangement of the card which can be made before or during the installation of the card itself. All operating times and calculations which affect the system functioning can be set up and the parameters are stored on a permanent memory. This function can be reached by skilled personnel only and is protected by admittance key.

OPTION

Same procedure as in SET UP, but referred to parameters which can be adjusted also by the final user of the card.

There is no admittance key.

STARTING CYCLE

Generator starting procedure, carried out through the following operations: first the fuel solenoid valve is activated.

Then the control panel carries out some starting attempts (of adjustable duration) of the generator, alternating with intervals (of adjustable duration too).

Once the engine is ON, the starting attempts stop immediately. If the engine fails to start after the fixed number of attempts, an acoustic alarm signal rings for 20 seconds lighting up the starting failure LED. To restore press RESET button.

STOPPING CYCLE

Generator stopping procedure. The remote control switch opens and the engine continues to work for a certain time (cooling) at the end of which the fuel solenoid valve drops out and the stop magnet relay trips. The magnet remains energized till the generator-ON signal stops and for a further time interval previously fixed. In case of emergency stop, the above mentioned procedure takes place without considering the cooling time.

ENGINE ON

The engine is ON when the 500 rpm signal, which comes out of the alternator, exceeds the fixed threshold or, if previously set during setup, when the generator voltage exceeds the starting threshold.

As an emergency signal, working in parallel to one or the other signal, a threshold has been fixed on the generator frequency.

The engine-ON signal is shown by its LED.

ALARMS ON

Oil pressure and high temperature alarms are connected after a certain delay compared to the engine-ON signal. To stress that, the alarm-ON LED lights up. During the stopping cycle, the alarms are disconnected and simultaneously the fuel solenoid valve closes too.

ALARM OPERATING TIME

When one or more alarm signals occur, they immediately cause the generator remote control switch cutoff and accordingly the generator stopping, and ringing alarm.

Becomes lower than the minimum fixed threshold and remains in that state for a while.

That cause the mains remote control switch cutoff in any case.

MAINS ON

In the same way, the mains-ON signal occurs when, for a certain time, voltage exceeds the fixed threshold. The remote control switch make will depend on the selected operating procedure.

GENERATOR ON

Generator-ON signal works as the mains-ON signal described above. The delay interval is independent. On the contrary the generator is OFF when voltage becomes lower than the fixed threshold.

MAINS/GENERATOR AND GENERATOR/MAINS SWITCHING

Between mains and generator remote control switches (besides the mechanical interlock) a delay time occurs to avoid their overlap.

MEASURE DISPLAY

The following measures can be selected on the display:

- mains/generator voltage (Volt)
- frequency of generator signal (Hertz)
- battery voltage (V. Batt.)
- generator working hours (Hour Meter)

The displayed measure is also signalled by the light up of its respective LED (TENS-FREQ-BATT-HOUR).

To select another measure on the display press the measure button. When you select voltage measure and the generator is OFF, the display will show mains





voltage (starting LED OFF), but if the generator is ON the display will show generator voltage(starting LED ON).

The displayed value of mains and generator voltage is precise at 1 volt, the frequency at 0.1 Hz, the battery voltage at 0.1 volt and working hour at one hour (even if the instrument measure is calculated in minutes).

OPERATING PROCEDURES

The card operates 4 different procedures, which are:

- RESET
- MANUAL
- AUTOMATIC
- TEST

Each of these procedures is connected with a button and a signalling LED. To select a procedure push the respective button. It is also possible to change procedure at any time. Here follows a detailed description of each:

RESET

When the card is in RESET, the generator stops if it was working and it will not be possible to carry out any operations.

Selecting RESET procedure you will set to zero all displayed alarms, on condition that the alarms are not still effective (see alarms and failure messages). Also external controls are forbidden (external start, EJP function). The battery charger, however, is still working and you can select and see any measures on the display.

MANUAL

In MANUAL procedure, the generator can be started or stopped by the respective START and STOP buttons. The START button is only used for beginning the starting cycle which, in any case, will be carried out automatically by the card, following the automatic starting procedure.STOP button, in the same way, begins the stopping cycle which will follow the automatic procedure (cooling, solenoid valve, magnet).

The remote starting signal is forbidden. Alarrns work as usual (see ALARMS).

In manual procedure, however, the automatic exchange between the remote control switches does not take place; the remote control switches work one by one. If you select manual procedure whenmains remote control switch is connected, it will be energized or de-energized with reference to the mains voltage, but the generator remote control switch will never be energized (the same remarks are valid if you select manual procedure when TLG is ON).

AUTOMATIC

In AUTOMATIC procedure the generator starts when the mains voltage drops and its respective remote control switch is off.

When the generator is running and its voltage reaches the fixed limits, the generator remote control switch makes. The generator goes on working till the mains is back.

After the mains is back, the remote control switches exchange and the generator carries out the stopping cycle.

When the generator is running it can be stopped by means of the stop button or the external stop signal. In automatic procedure both the external start connecting terminal and the automatic test are on too (see further)

TEST

In TEST procedure the generator stars and the engine runs as long as you use this procedure, but the generator is loaded only when the mains drops. In that case the new exchange between remote control switches takes place only when changing from it is possible to stop the generator at once by pushing the stop button .

AUTOMATIC TEST

AUTOMATIC TEST is a periodic check which is carried out by the control panel at fixed intervals (intervals can be fixed during set up) if the control panel is in automatic procedure and this very function had been previously set. After starting, the generotor runs for a fixed period at the end of which it stops. Before starting the warning horn rings signalling the beginning of this procedure.

AUTOMATIC TEST CONNECTION/ DISCONNECTION

To connect or disconnect the automatic test function push MEASURE button and, while keeping it pressed, also push TEST button. The display will show the following messages:

- OFF if the test is disconnected
- ON.g if the test is connected (g stands for the number of interval days programmed during set Up)

At this stage push START if you want to connect the function or STOP if you want to disconnect it.

Pushing RESET you restore the normal operating procedure (while working on this function, in fact, the control panel maintains the previously selected procedure). Measure display goes back to voltage value.

REMOTE STARTING

When the card is in automatic procedure, the generator can be started be means of the remote starting connecting terminal.

As in automatic test, the execution of the starting cycle is preceded by 5 seconds siren signal and 3 seconds interval

When the mains is back, however, the exchange does not take place till the engine has stopped (connecting terminal cutoff, failure, emergency stop).





REMOTESTOP

The remote stop connecting terminal stops the generator at once in any operating procedures and forbids its starting.

The display will show the relative code (E03). The connecting terminal cutoff will restore the control panel functioning automatically.

EJP FUNCTION

EJP function can be arranged during set up. When this function is ON the remote starting connecting terminal conform to EJP START and the stopping connecting terminal to EJP switching-consent.

When the starting connecting terminal is ON a time delay occurs, at the end of which the starting cycle is carried out.

Then, when the switching-consent signal arrives, the exchange between mains and generator takes place. At the switching-consent cutoff, the load returns on the mains and the generator carries out the stopping cycle at the starting connecting terminal cutoff.

EJP function is connected only in automatic procedure.

Protections and alarms are on too.

WORKING HOUR CALCULATION

After the engine starting, the working minutes are counted.

The calculation, expressed in hours, can be shown on the display. The calculation continues even in case of disconzero by the user. Switching off the connecting terminal, the stopping cycle is carried out. While working the generator by this function, if the mains drops the load moves to the generator.

PERIODIC MAINTENANCE INTERVAL

By means of SET UP, a periodic maintenance interval, expressed in hours, is set. When the working minutes reach the fixed amount, the display shows the code of maintenance request. The control panel, however, goes on working normally. Pushing RESET you set to zero the calculation and the message disappears.

ALARM AND DESCRIPTION CODES

The display can show certain codes to signal emergency or specific situations. The message disappears only when those emergency conditions have disappeared too and the user has pressed RESET button. Here follows the scheduled codes:

A01 TEMPERATURE ALARM

This message appears when, with the engine running and alarms on, there is an intervention of the sensor

connected to the temperature connecting terminal. In this case the generator remote control switch opens and the generator stops at once.

A02 OIL PRESSURE ALARM

It operates like the one mentioned above, but it refers to the sensor for insufficient oil pressure.

A03 500 RPM FAILURE ALARM

This alarm appears when, during the generator running and with generator voltage on, the alternator signal (500 rpm) is missing. The generator stops.

A04 GENERIC ALARM

This alarm is connected when the engine-running signal depends only on the generator voltage. It occurs when, with engine on and without the intervention of stopping devices, the generator voltage is missing. Also in this case the emergency stopping

cycle takes place.

A05 REQUEST FOR MAINTENANCE

This alarm occurs when the periodic maintenance interval, set up during the first setting or the last maintenance, has passed.

The control panel, however, goes on working normally.

A06 RUNAWAY SPEED ALARM

This alarm occurs when frequency (therefore the engine revolution) exceeds the value fixed by SETUP. In this case the generator remote control switch opens and the generator stops immediately.

EO1 EMERGENCY STOP

This message is displayed when the generator is stopped by the operator by pushing the STOP button in automatic or test procedures.

E03 REMOTE STOPPING ON

It is displayed when the remote stopping connecting terminal is on. It stops the generator at once and forbids the generator starting. Unlike the other alarms, it resets automatically (without pushing RESET) when the connecting terminal contact opens.

E04 GENERATOR VOLTAGE LACK

It occurs when, with engine running, the generator voltage does not exceed the fixed threshold within a fixed time.

ERRORS/ALARMS SUMMARY

ERR DESCRIPTION

A01 Temperature alarm

A02 Oil pressure alarm

A03 500 RPM failure alarm

A04 Oil sensor alarm

A05 Request for maintenance

A06 Runaway speed alarm

E01 Emergency stop

E03 Remote stopping on

E04 Generator voltage lack





MESSAGES TABLE

CODE	MEANING	DISPLAY CONDITION
STA	START	During the start-up cycle of the generating set
STO	STOP	During the stopping of the generating set after the cooling time
A.TE	AUTOMATIC TEST	During the automatic test cycle
E.ST	REMOTE STARTING	With remote starting signal
EJP	EJP FUNCTION	When the EJP start entry is active and the system is in automatic mode
SCR	SCR FUNCTION	When the SCR start entry is active and the system is in automatic mode

PARAMETERS WHICH CAN BE ADJUSTED BY THE USER (OPTION)

To reach the parameters which can be adjusted by the user position in RESET, then push RESET and contemporary push MEASURE for 5 seconds.

The display will show the code of the first value to be set (OP.1) At this stage, using MEASURE button, you can select the parameter that you want to modify. By pushing START or STOP button you will see the established value of the parameter on the display for 3 seconds. During that interval if you push again the START button you can increase the variable (up to its max. granted limit), while by pushing the STOP button you can decrease it (up to its min. limit). If you do not push any button and let the 3 seconds pass, you go back to option selection (OP.X). By pushing RESET you can leave this procedure. If you do not push any buttons for 30 seconds, the control panel leaves this procedure automatically.

Here follows a table of the adjustable options with the minimum and maximum allowed values for each.

NOTICE:

- Options number 13 and 14 are displayed only if EJP function has been activated during setup.
- The values quoted under default are set during the card setup.

Code	Option	Range	Default
OP. 1	Mains voltage minimum threshold	160-230 VAC	190 VAC
OP. 2	Mains voltage maximum threshold	253-345 VAC	253 VAC
OP.3	Mains off delay	0 - 120 sec	5 sec
OP. 4	Mains on delay	0 - 240 sec	10 sec
OP. 5	Generator voltage minimum threshold	160-230 VAC	190 VAC
OP. 6	Generator voltage maximum threshold	253-345 VAC	253 VAC
OP.7	Generator off delay	1 - 180 sec	5 sec
OP.8	Generator on delay	1 - 180 sec	20 sec
OP. 9	Cooling time	1 - 300 sec	30 sec
OP. 10	Alarm ringing time	0 - 60 sec	20 sec
OP. 11	Automativc test time interval	1 - 7 gg	3 gg
OP. 12	Automatic test duration	1 - 30 min	10 min
OP. 13	Engine start delay after EJP start	0 - 99 min	25 min
OP. 14	Commutation delay for EJP/T (1wire)	0 - 30 min	5 min

TROUBLESHOOTING

- 1) Three dotted lines appear on the display screen both when the machine is switched on and during start-up.
- battery voltage is too low
- check that power cables are tightened in their clamps
- replace battery or recharge it
- 2) During start-up the card is reset and switches off and then switches on again all leds.
- battery voltage is too low
- check that power cables are tightened in their clamps
- replace battery or recharge it
- 3) Unit's remote switch does not switch on (in automatic mode). TLG LED is ON.
- check fuse (in versions with fuse)
- use appropriate instrument to check that reel is correct
- -if the TLG led is off, check that minimum and maximum voltage values (codes P.O5-P.06) have been set correctly on the basis of the value read on the unit voltage display. Use the option function to adjust.





4) Network's remote switch does not switch on (in automatic mode). TLR LED is ON.

- check fuse (in versions with fuse)
- use appropriate instrument to check that reel is correct
- if the TLR led is off, check that minimum and maximum voltage values (codes P.01-P.02) have been set correctly on the basis of the value read on the unit voltage display. Use the option function to adjust.
- N.B. For versions with separate "DRV" minimum and maximum voltage relay check that the adjustments are correct in relation to the actual network voltage value. When this Led's green light is on, the calibration is correct.

5) Voltage and frequencies recordings on the display are unstable.

- card probably set at incorrect frequency
- Set-up -01 has been incorrectly set in relation to frequency used. Change setting by using set-up (only for specialised personnel following set-up procedure).

6) During start-up the card reports that the motor is running even if the motor has not started up.

- double "motor running" signal reaches the card
- for motors without battery charging alternator (D+) and with monitoring by clamps 7 and 8 remove wire 9 from terminal block J5 of the card
- set "motor running" threshold according to type of measurement selected start set-up and check setting of parameters: set-up: -05, -06, -07 (only for specialised personnel following procedure).

7) Excessive motor speed alarm A06 message appears although the motor is running correctly.

- the problem is caused by a very rapid signal peak on voltage wave of alternator voltage during start-up
- contact alternator supplier in case you need filters.
- override safety device by means of function -34 of set-up (only for specialised personnel following procedure).

	COLOUR LEGEND "FX" BRIGGS &STRATT ON /SUZUK		
N°	COLOUR	PROPERTY	
01	PINK	POSITIVE - BATTERY	
02	GREEN	NEGATIVE - BATTERY	
11	GREY	NEUTRAL - GENERATOR 220V	
12	WHITE	PHASE - GENERATOR 220V	
14	BROWN	START	
16	YELLOW	STOP (EXCITATION)	

	COLOUR LEGEND		
	"FX" HONDA - "SILENT 5000B" Robin		
N°	COLOUR	PROPERTY	
01	RED	POSITIVE - BATTERY	
02	BLACK	NEGATIVE - BATTERY	
03	GREEN	ENGINE TEMPERATURE	
04	GREY	LOW OIL PRESSURE	
07	BROWN	BATTERY CHARGER REGULATOR	
08	WHITE 0.5 Ø	BATTERY CHARGER REGULATOR	
11	GREY 1.5 Ø	NEUTRAL - GENERATOR 220V	
12	BLUE 1.5 Ø	PHASE - GENERATOR 220V	
14	YELLOW	START	
16	PINK	STOP (DE-EXCITATION)	
17	VIOLET	AUTOMATIC AIR STARTER	

	COLOUR LEGEND "PD" YANMAR		
N°	COLOUR	PROPERTY	
01	RED	POSITIVE - BATTERY	
02	BLACK	NEGATIVE - BATTERY	
03	GREEN	ENGINE TEMPERATURE	
04	GREY	LOW OIL PRESSURE	
07	BROWN	BATTERY CHARGER REGULATOR	
08	WHITE 0.5 Ø	BATTERY CHARGER REGULATOR	
11	BLUE 1.5 Ø	NEUTRAL - GENERATOR 220V	
12	BLUE 1.5 Ø	PHASE - GENERATOR 220V	
14	YELLOW	START	
17	PINK	STOP (DE-EXCITATION)	

